

**AMENDMENTS TO THE CLAIMS**

**This listing of claims will replace all prior versions and listings of claims in the application:**

**LISTING OF CLAIMS:**

1. (currently amended): A process for dry recycling of (U,Pu)O<sub>2</sub> mixed-oxide nuclear fuel scrap arising from the manufacture of fuel or from the scrapping of fuel as result of shortage or discontinuation of use, comprising:

~~resulting pellets, and~~

~~a process~~ first series of steps for pretreating scrap, including:

~~\* pelletizing (20) and sintering (21) of powder scraps~~ the scrap, said scrap being in the form of powder, in order to form a first set of scrap pellets, and

~~\* micronization (23) of the first set of scrap pellets in order to form scrap powder designed to be incorporated as scrap in powder form into the first (1) and/or second (4) blend.~~ micronized scrap powder; and

~~a process~~ second series of steps for manufacturing (U,Pu)O<sub>2</sub> mixed oxide fuel pellets, including:

~~\* a dispensing and a first blending (1) of waste in powder format~~ at least a portion of the micronized powder scraps and, if required, of PuO<sub>2</sub> and/or UO<sub>2</sub> powders, to form a first blend;

~~\* micronization (2) and forced sieving (3) of this~~ the first blend,

- \* another dispensing and a second blending (4) of the first sieved blend, of  $\text{UO}_2$  powders and, if required, of ~~scrap in powder form~~ a further portion of the micronized scrap powder, to form a second blend,
- \* pelletizing (6) of the second blend to form pellets, and
- \* sintering (7) of the pellets, to form sintered pellets.

~~\_\_\_\_\_ a process for pretreating scraps including:~~

~~\_\_\_\_\_ \* pelletizing (20) and sintering (21) of powder scraps in order to form scrap pellets,~~  
~~and~~

~~\_\_\_\_\_ \* micronization (23) of the scrap pellets in order to form~~

2. (currently amended): The process as claimed in Claim 1, ~~which, in addition, in which~~  
said first series of steps further includes crushing (22) of the first set of scrap pellets before their  
micronization.

3. (currently amended): The process as claimed in Claim 1, wherein scrapped unsintered  
powders and/or powders arising from grinding (8) of fuel pellets ~~are taken as powder scrap for~~  
~~the aforementioned pelletizing (20) and sintering (21) of the pretreatment in~~ said second series of  
steps are taken as said scrap in said first series of steps.

4. (currently amended): The process as claimed in Claim 1, wherein ~~unirradiated~~  
~~(U,Pu) $\text{O}_2$  mixed oxide nuclear fuel pellets, possibly produced by different manufacturing~~  
~~processes and scrapped,~~ a second set of scrap pellets, arising from sorting (9) of fuel pellets in

said second series of steps undergo the same pretreatment process as the ~~aforementioned~~first set  
of scrap pellets for the purpose of recycling them.

5. (currently amended): The process as claimed in Claim 1, ~~wherein up to 40% of scrap,~~  
~~with respect to the net production, is incorporated into the aforementioned process for~~  
~~manufacturing fuel pellets.~~4, wherein unirradiated (U,Pu)O<sub>2</sub> mixed-oxide nuclear fuel pellets,  
possibly produced by different manufacturing processes and scrapped, are used as a third set of  
pellets, said third set of pellets undergoing the same pretreatment process as the first set of scrap  
pellets for the purpose of recycling them.

6. (currently amended): The process as claimed in Claim ~~1~~5, wherein up to ~~100% of~~  
~~scrap~~40% of scrap, with respect to the net production, is incorporated into ~~said first blend (1)~~the  
aforementioned process for manufacturing fuel pellets.

7. (currently amended): The process as claimed in Claim ~~1~~6, ~~wherein a proportion of~~  
~~99.5%, expressed as mass of PuO<sub>2</sub>, of the scraps from the aforementioned process for~~  
~~manufacturing fuel pellets is dry-recycled~~wherein up to 100% of scrap is incorporated into said  
first blend (1).

8. (currently amended): The process as claimed in Claim 1, wherein a ~~ball-milling~~  
~~process is used for the micronization (2, 23) of the first blend and/or of the scrap~~

~~pellets~~proportion of 99.5%, expressed as mass of PuO<sub>2</sub>, of the scraps from the aforementioned process for manufacturing fuel pellets is dry-recycled.

9. (currently amended): The process as claimed in Claim 1, wherein a ~~lubricant is added before pelletizing (6 and 20), preferably zinc stearate~~ball milling process is used for the micronization (2, 23) of the first blend and/or of the scrap pellets.

10. (currently amended): The process as claimed in Claim 1, wherein ~~the fuel pellets containing scraps and/or the scrap pellets are sintered (7, 21) in an argon and hydrogen atmosphere, preferably at a temperature of between 1670 and 1760°C~~a lubricant is added before pelletizing (6 and 20).

11. (currently amended): The process as claimed in Claim 1, ~~wherein, during sintering (7, 21), the partial pressure of oxygen p<sub>O2</sub> is adjusted, preferably by humidification, in order to improve the interdiffusion of the PuO<sub>2</sub> and UO<sub>2</sub> oxides~~10, wherein zinc stearate is used as the lubricant.

12. (currently amended): The process as claimed in Claim 1, wherein scraps and/or UO<sub>2</sub> and PuO<sub>2</sub> oxide powders are recovered during the process or transfer operations by means of cleanable filters, so as to recycle them into scrap pellets at the pelletizing (20) and sintering (21) ~~steps~~steps.

AMENDMENT UNDER 37 C.F.R. § 1.111  
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13. (new): The process as claimed claim 1, wherein the fuel pellets containing scraps and/or the scrap pellets are sintered (7, 21) in an argon and hydrogen atmosphere, at a temperature of between 1670 and 1760°C.

14. (new): The process as claimed in claim 1, wherein, during sintering (7, 21), the partial pressure of oxygen  $p_{O_2}$  is adjusted, by humidification, in order to improve the interdiffusion of the  $PuO_2$  and  $UO_2$  oxides.